MOYOLA
Precision Engineering

# MOYOLA PRECISION ENGINEERING WISHES TO RECRUIT CMM OPERATORS TO SUPPORT AND DEVELOP ITS INFRASTRUCTURE.

## JOB DESCRIPTION

**JOB TITLE** CMM Operator

**RESPONSIBLE TO** Quality Manager

### PURPOSE OF THE JOB:

Inspection of product utilising CMM Technology and other inspection methods to customer requirements ensuring completion of all required documentation to AS9100 and customer standards.

### DUTIES AND RESPONSIBILITIES

- Calibration of CMM probes as required for each product to be inspected
- Set-up of work-holding to procedure
- Ability to read and understand CMM inspection reports, manual inspection results with reference to the relevant customer supplied drawings / models and communicate outcomes and issues with Quality, Engineering and Operations
- Execution of CMM programs and review / sign-off of the completed inspection report.
- Utilisation of other inspection methods to verify any feature where CMM has inspection limitations.
- Communicate with applicable Moyola personnel on the inspection status of products as required.
- Ability to operate all CMM's within the facility
- Ability to operate a minimum of 2-3 CMM's simultaneously during a shift to 70% OEE
- Involvement in determining CMM Inspection schedules to ensure efficient operation of the CMM facility and achievement of internal / external customer delivery dates.
- Supporting quality team with calibration activity requiring CMM inspection.
- Actively participate in companywide quality / business improvements activities & lean practices maintaining the SC21 Gold Status
- Uphold and practice the company's values, policies, practices, and rules at all times.
- Continue to personally progress and add value within the MOYOLA's continuous improvement ethos.
- Implement the company's Health & Safety Policy in your respective areas on a day-to-day basis.
- Complete any other reasonable duties required by the company
- Work reasonable shift / overtime / flexible hours as requested by the company.
- Participate in personal development / training through the ongoing appraisal system.

No experience necessary as full training will be given.

Please see attached hourly rate, this does NOT include shift bonus.

**Shift Bonus:**

| Shift: | | Bonus: |
|---|---|---|
| Days | 8am – 4pm | 15% |
| Evenings | 4pm – 12 | 20% |
| Nights | 12 – 8pm | 33% |

| Scale | Rate per hour |
|---|---|
| CMM6 | £15.4736 |
| CMM5 | £14.0904 |
| CMM4 | £12.7259 |
| CMM3 | £11.5690 |
| CMM2 | £10.8749 |
| CMM1 | £10.4121 |

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